

Flexicoil

THREAD REPAIR KITS & COILS

Thread Size Metric Coarse Pitch	Thread Size Metric Fine Pitch
M 2 X 0.4	M 8 x 1
M 2.5 X 0.45	M 10 X 1
M 3 X 0.5	M 10 X 1.25
M 4 X 0.7	M 12 X 1.5
M 5 X 0.8	M 14 X 1.5
M 6 X 1	M 16 X 1.5
M 8 X 1.25	M 20 X 1.5
M 10 X 1.5	
M 12 X 1.75	
M 14 X 2	
M 16 X 2	
M 18 X 2.5	
M 20 X 2.5	
M 24 X 3	

BSP - PIPE THREAD SERIES
Size
G 1/8" - 27 BSP
G 1/4" - 19 BSP
G 3/8" - 18 BSP
G 1/2" - 14 BSP
G 3/4" - 14 BSP
G 1" - 11.1/2" BSP

Thread Size (UNC) Unified Coarse	Thread Size (UNF) Unified Fine
# 2 - 56 UNC	# 6 - 40 UNF
# 4 - 40 UNC	# 8 - 36 UNF
# 6 - 32 UNC	# 10 - 32 UNF
# 8 - 32 UNC	1/4" - 28 UNF
# 10 - 24 UNC	5/16" - 24 UNF
1/4" - 20 UNC	3/8" - 24 UNF
5/16" - 18 UNC	7/16" - 20 UNF
3/8" - 16 UNC	1/2" - 20 UNF
1/2" - 13 UNC	9/6" - 18 UNF
5/8" - 11 UNC	5/8" - 18 UNF
3/4" - 10 UNC	3/4" - 16 UNF
7/8" - 9 UNC	7/8" - 14 UNF
1" - 8 UNC	1" - 12 UNF
1.1/8" - 7 UNC	1.1/8" - 12 UNF
1.1/4" - 7 UNC	1.1/4" - 12 UNF

**SPARE FLEXI COILS AVAILABLE
IN 5 DIFFERENT LENGTHS - EX STOCK
8 UN & BA SERIES - PRICES ON REQUEST**



Flexi Coil inserts are available in thread repair kits and sets for repairing tapped holes which have been stripped or damaged due to wear, corrosion and over-torque. they are available in inch, metric, spark plug and pipe thread

All kits have a quantity of inserts, the proper size drill, high speed steel Flexi coil insert (STI) tap, and an inserting tool, also includes a tank remover tool and standard size length of

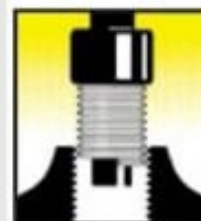
How To Use **FLEXI COIL**



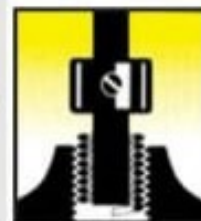
1. Drill
Drill to clear out the damaged thread (if necessary)



2. Tap
Thread insert tap Supplied, Tap Thread Should match up with bolt



3. Install
Wind Insert in with light downward pressure until 1/4 to 1/2 turn below the surface, driving tang towards the bottom of the hole



4. Tang Removal
Remove tool and sit back on top of tang. Tap down sharply Do not try to twist tang off. For sparkplug and large fine thread inserts use long nose pliers and pull tang out